

# IMPORTANT! PLEASE READ BEFORE USE



## DANGER

1. NEVER ATTACH, TIGHTEN OR REMOVE A SUPPRESSOR TO/FROM A LOADED FIREARM. Removed magazine, clear and visually check the chamber to determine that no ammunition is present. Installation, use, and removal of this suppressor must be accomplished in accordance with the information contained in this manual.

## WARNING

1. ALIGNMENT. Proper suppressor alignment to the barrel is crucial for safe operation, to prevent damage to the suppressor or injury to the user or observers.
2. SUPPRESSORS BECOME EXTREMELY HOT DURING USE. During use, suppressors will get hot enough to cause burns to unprotected skin. Hot suppressors can also melt plastic and start a fire when contacting flammable materials or coming in proximity to flammable liquids/vapors.
3. SUPPRESSED FIREARMS ARE JUST AS DANGEROUS AS UNSUPPRESSED FIREARMS. Because firearms with suppressors have a lower sound signature than firearms without suppressors, it is easy to forget that they are still dangerous. Always remember that a suppressed firearm requires the same safe handling as an unsuppressed firearm.

# SPECIFICATIONS



## CALIBERS & RESTRICTIONS

Up to 7.62 x54Rmm or smaller with the same case capacity or less.

## MATERIALS

Suppressor: Ti64 Endcap: 4140 Alloy Steel

## OVERALL LENGTH

8.3"

## WEIGHT

13.4 oz.

## DIAMETER

Major: 1.93" Minor: 1.6"

## COATING

High temp Cerakote



# SUPPRESSOR INSTALLATION

1. Install the Zastava supplied endcap into the open end of the Zastava suppressor turning the cap clockwise. Tighten with a crescent, or spanner wrench until tight and fully seated against the end of the suppressor. (Warning: Do not install suppressor onto host weapon if endcap is not fully seated against the end of the suppressor or is crooked)

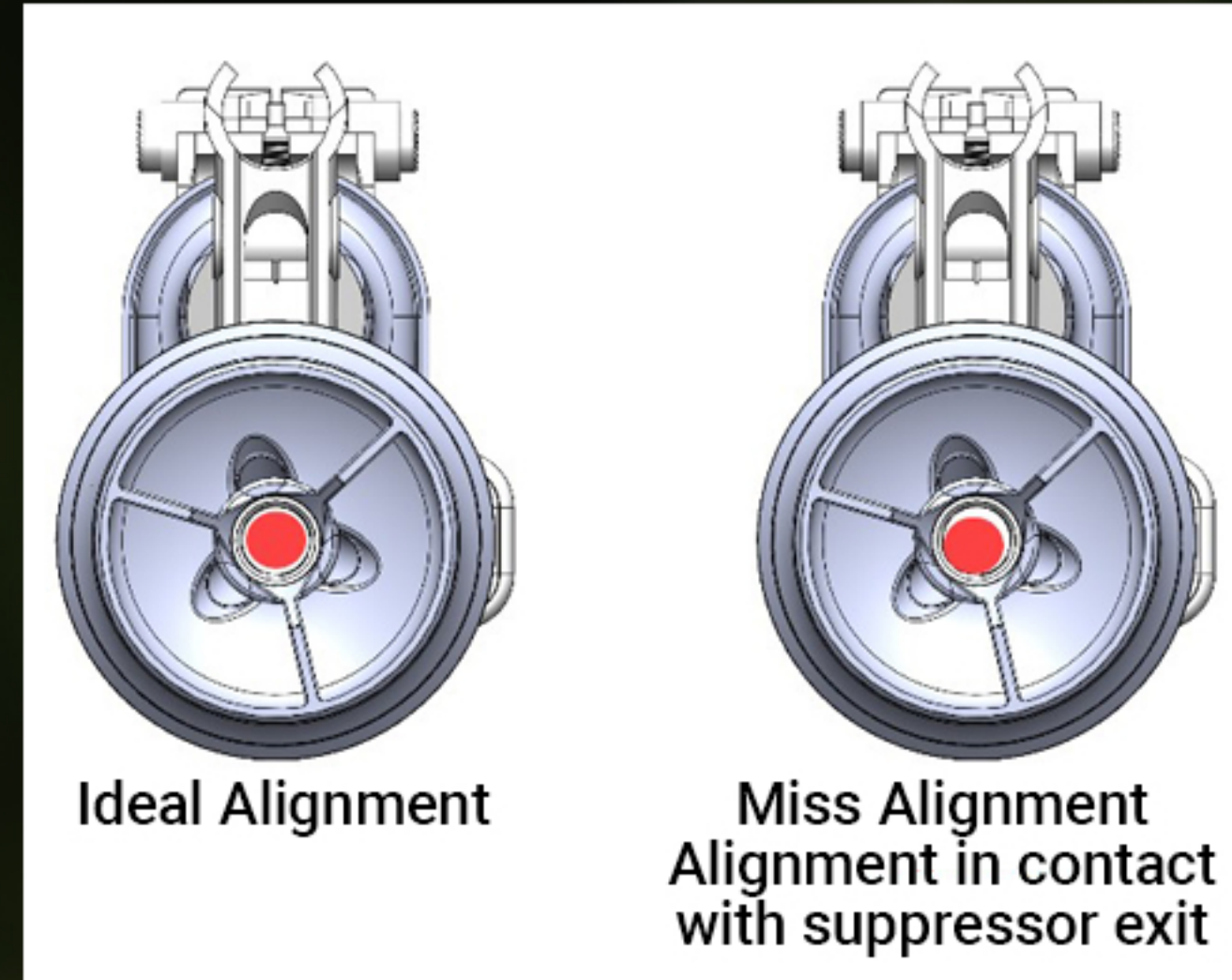
2. Check that host weapons barrel threads are clean, undamaged, and burr free at the muzzle. When installing the suppressor onto an AK host weapon system be aware that any binding or tightness in the left-handed 14mm x1 barrel threads could loosen the end cap to suppressor threaded interface.

3. With host weapon in a vice, install the suppressor hand tight being cautious not to loosen the endcap from the suppressor. Once the endcap contacts the muzzle of the barrel, use a thin  $\frac{3}{4}$ " open end wrench to tighten 15 degrees past hand tight wrench position.

4. Using the correct caliber alignment rod in the barrel, check the suppressor alignment. There should be no felt contact of the rod in the suppressor as it is passed through from the barrel. (see image below)

5. After shooting the first magazine let the suppressor cool and check to insure both interfaces are still tight, by using a wrench, turning the endcap counterclockwise while rotating the suppressor clockwise with your hand until tight. This should be repeated for the first few magazines until there is enough carbon buildup to prevent loosening.

Note: anti-vibration thread locker can be used on these interfaces at the user's discretion, noting that they may make later disassembling of the suppressor difficult.





# CLEANING/MANITENANCE

## CLEANING/MANITENANCE

1. Remove magazine and properly clear the firearm.



2. Remove the suppressor from the firearm then remove the end cap from the VUK suppressor.

3. Pre-soaking the suppressor in a CLP-type cleaner to decrease carbon and copper buildup.

4. To thoroughly clean the VUK suppressor use a Ultrasonic cleaner with ultrasonic gun cleaner solution.



5. Clean the suppressor every 1,500-2,500 rounds. Frequent cleaning may extend suppressor life.



# WARRANTY

## WARRANTY

Zastava Arms USA LLC (“ZA USA”) offers a warranty on its suppressors and related products against defects in materials and workmanship when used under normal and intended conditions. This warranty applies exclusively to the original purchaser (“Purchaser”) and is valid for the lifetime of the product, provided it has been properly registered and maintained in compliance with the instructions outlined in the accompanying Owner’s Manual.

To qualify for this Limited Lifetime Warranty, the following conditions must be met:

1. The product must have been purchased from an authorized Zastava Arms USA LLC dealer within the United States.
2. The warranty must be registered by either completing the registration process via email at [warranty@zastavaarmsusa.com](mailto:warranty@zastavaarmsusa.com) or submitting the included warranty card to Zastava Arms USA LLC within 60 days of purchase.
3. The product must be maintained in accordance with the instructions in the Owner’s Manual.

## Warranty Coverage and Remedies:

At its sole discretion, Zastava Arms USA LLC will repair or replace any suppressor found to have a defect in materials or workmanship under this warranty. Warranty-covered repairs will be completed at no charge to the Purchaser. Any component replaced under this warranty must be returned to ZA USA and becomes the company’s property.

This Limited Lifetime Warranty is the exclusive remedy provided for product defects and supersedes any other express or implied warranties, including implied warranties of merchantability or fitness for a particular purpose. Zastava Arms USA LLC is not liable for any special, indirect, incidental, or consequential damages, including but not limited to loss of use, property damage, business interruption, or lost profits, regardless of the cause or nature of the claim.

## Exclusions

This warranty does not cover damage or defects resulting from the following:

- Normal wear and tear as determined by Zastava Arms USA LLC;
- Modifications, unauthorized repairs, or improper maintenance;
- Use of incompatible firearms or non-standard ammunition not meeting NATO or SAAMI specifications;
- Rust, corrosion, or barrel obstructions;
- Neglect, misuse, abuse, or failure to follow the product manual;
- Damage resulting from criminal activity.

ZA USA is not responsible for any claims of personal injury or property damage arising from misuse, neglect, or unauthorized modifications to its suppressors or related products.

## Special Warranty Terms for Law Enforcement and Military Purchases

Products purchased by law enforcement, military, or similar organizations for official use are subject to separate warranty terms, and these entities must contact Zastava Arms USA LLC directly for details. For products used commercially by these groups but purchased for personal use, warranty coverage is limited to one year.

## Legal Provisions

If any implied warranty or additional remedy is deemed to exist despite this Limited Lifetime Warranty, such warranty or remedy shall not exceed one year in duration. Should any portion of this warranty be found unenforceable, the remaining provisions will continue to apply in full force.

This Limited Lifetime Warranty grants specific legal rights to the Purchaser, and additional rights may be available depending on state laws. However, Zastava Arms USA LLC is under no obligation to perform unwarranted repairs unless the Purchaser agrees to bear the associated costs, which will be disclosed and subject to approval before the commencement of work.